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# **RIGID MOUNTED INDUSTRIAL WASHER EXTRACTORS**

## **Favor.it 10-12kg**

**SPARE PARTS MANUAL**

**523329 C**

**Publication date: 12 Aug 2011**

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## PREFACE

Original or identical parts must be used for replacement in the machine. After servicing replace secure all panels in original way and keep this manual in a secured place for future reference.

When calling or writing about your machine, be sure to mention type, model and serial number. Model, type and serial number are located on name plate on rear of the machine or on the last manual page.

The manufacturer reserves himself the right to change the specifications of manual at any time, without previous notice. The data and presentation are given only for information.

Please note that it regards only general information, since it is impossible to give in the manual the complete survey of all specific details on all the machines included in our line.

The spare parts manual is for machines with capacity:  
10-12 kg as from serial number 10R017806RT.

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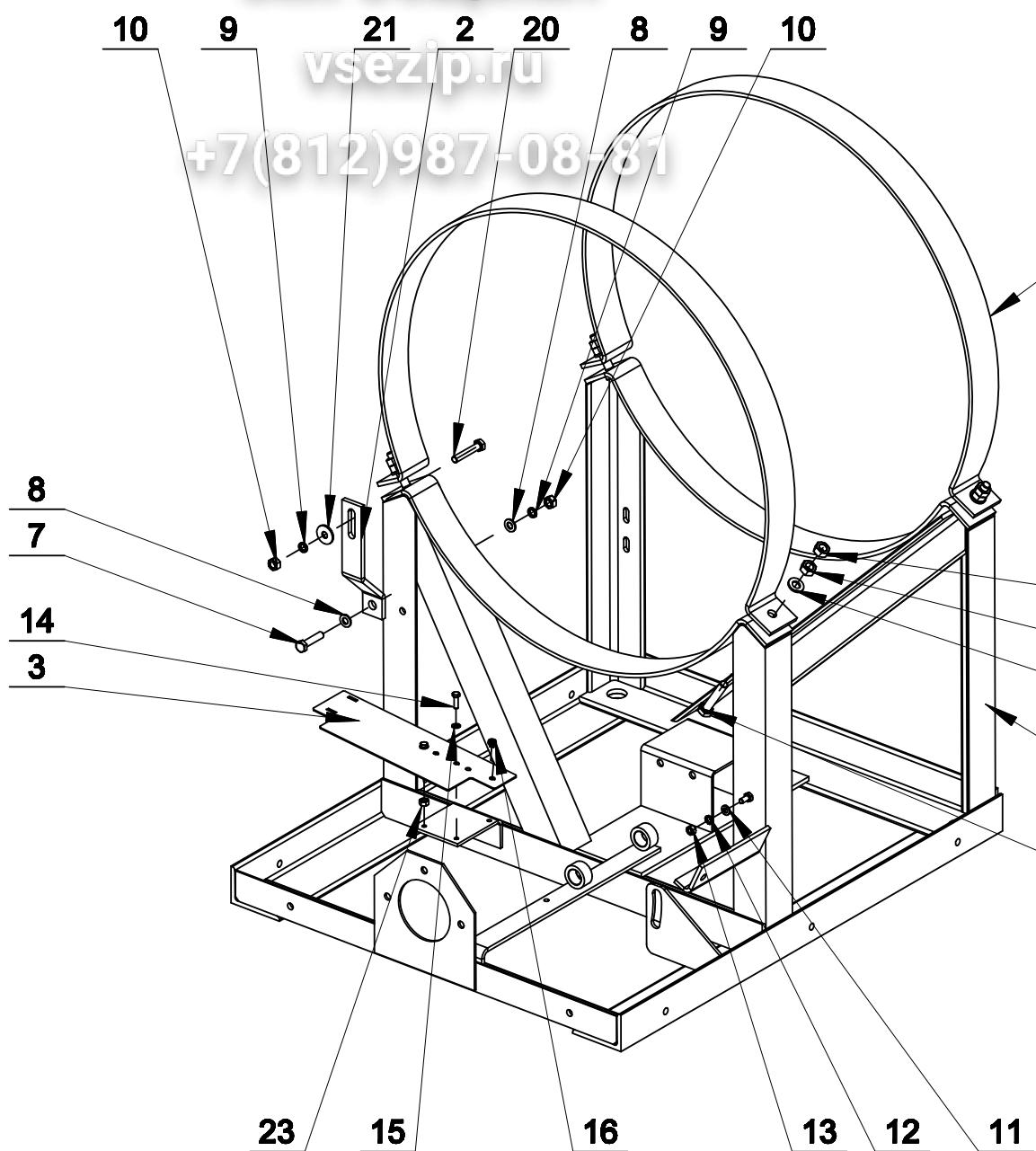
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# Зип Общепит FRAME

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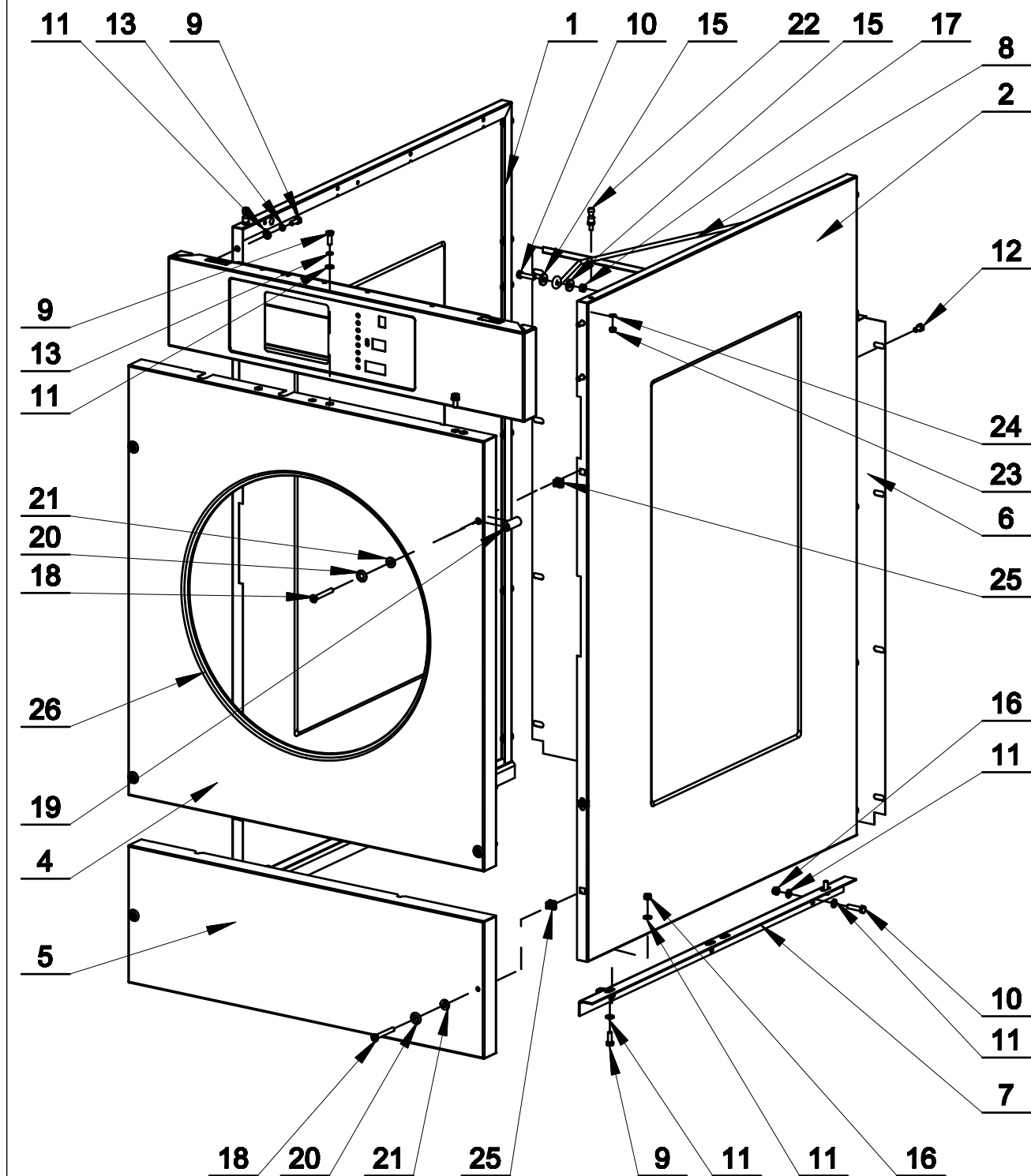
|    |              |                               |  |  |
|----|--------------|-------------------------------|--|--|
| 1  | 515246       | Frame welded                  |  |  |
| 2  | R07100010214 | Tub support brace             |  |  |
| 3  | 509826       | Control holder                |  |  |
| 4  | 309933001050 | Bolt M10x50                   |  |  |
| 5  | 311125000010 | Washer 10,5                   |  |  |
| 6  | 310934000010 | Nut M10                       |  |  |
| 7  | 309933000835 | Bolt M8x35                    |  |  |
| 8  | 311125000008 | Washer 8,4                    |  |  |
| 9  | 311127000008 | Washer 8                      |  |  |
| 10 | 310934000008 | Nut M8                        |  |  |
| 11 | 311125240006 | Washer 6,4                    |  |  |
| 12 | 311679824006 | Lock washer external teeth M6 |  |  |
| 13 | 310934240006 | Nut M6                        |  |  |
| 14 | 309933000516 | Bolt M5x16                    |  |  |
| 15 | 311125000005 | Washer 5,3                    |  |  |
| 16 | 313251002104 | Riveting nut M4               |  |  |
| 20 | 309933000845 | Bolt M8x45                    |  |  |
| 21 | 311902100008 | Washer 8                      |  |  |
| 22 | R07101002012 | Flange                        |  |  |
| 23 | 310934000006 | Nut M6                        |  |  |
|    |              |                               |  |  |
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CABINET

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521 594 B



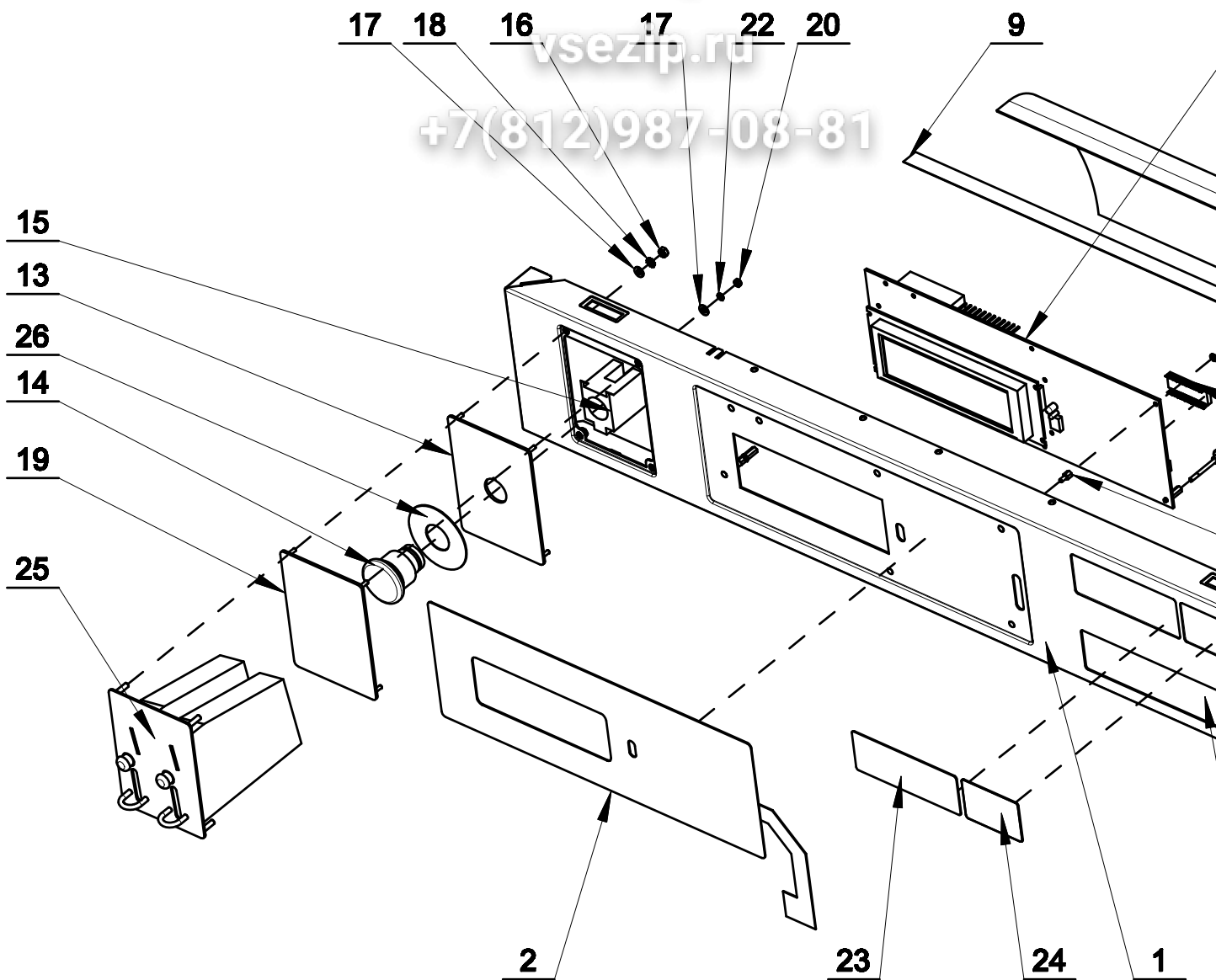
|    |              |                                                 |  |  |
|----|--------------|-------------------------------------------------|--|--|
| 1  | 537792       | Left side panel complete, painted, black        |  |  |
| 2  | 537793       | Right side panel complete, painted, black       |  |  |
| 4  | 521580       | Front panel complete, stainless steel imitation |  |  |
| 5  | 521581       | Service panel, stainless steel imitation        |  |  |
| 6  | R10100011211 | Rear cover                                      |  |  |
| 7  | R10114002113 | Support for side panels                         |  |  |
| 8  | PRI610000078 | Draw bar                                        |  |  |
| 9  | 309933000616 | Bolt M6x16                                      |  |  |
| 10 | 309933000625 | Bolt M6x25                                      |  |  |
| 11 | 311125000006 | Washer 6,4                                      |  |  |
| 12 | 506012       | Bolt M6x10                                      |  |  |
| 14 | 311679800006 | Lock washer external teeth M6                   |  |  |
| 15 | 311734900006 | Washer M6                                       |  |  |
| 16 | 310985000006 | Nut M6                                          |  |  |
| 17 | 310934000006 | Nut M6                                          |  |  |
| 18 | 309966240650 | Bolt M6x50                                      |  |  |
| 19 | R07114002414 | Distance tube                                   |  |  |
| 20 | PRI247000001 | Washer M6                                       |  |  |
| 21 | PRI521002001 | Washer 15x7x2                                   |  |  |
| 22 | PRI611000023 | Pin                                             |  |  |
| 23 | 310985000005 | Nut M5                                          |  |  |
| 24 | 311125000005 | Washer 5,3                                      |  |  |
| 25 | PRI229000004 | Nut M6                                          |  |  |
| 26 | PRI505000058 | Profiled sealing                                |  |  |
|    |              |                                                 |  |  |
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# CONTROL PANEL

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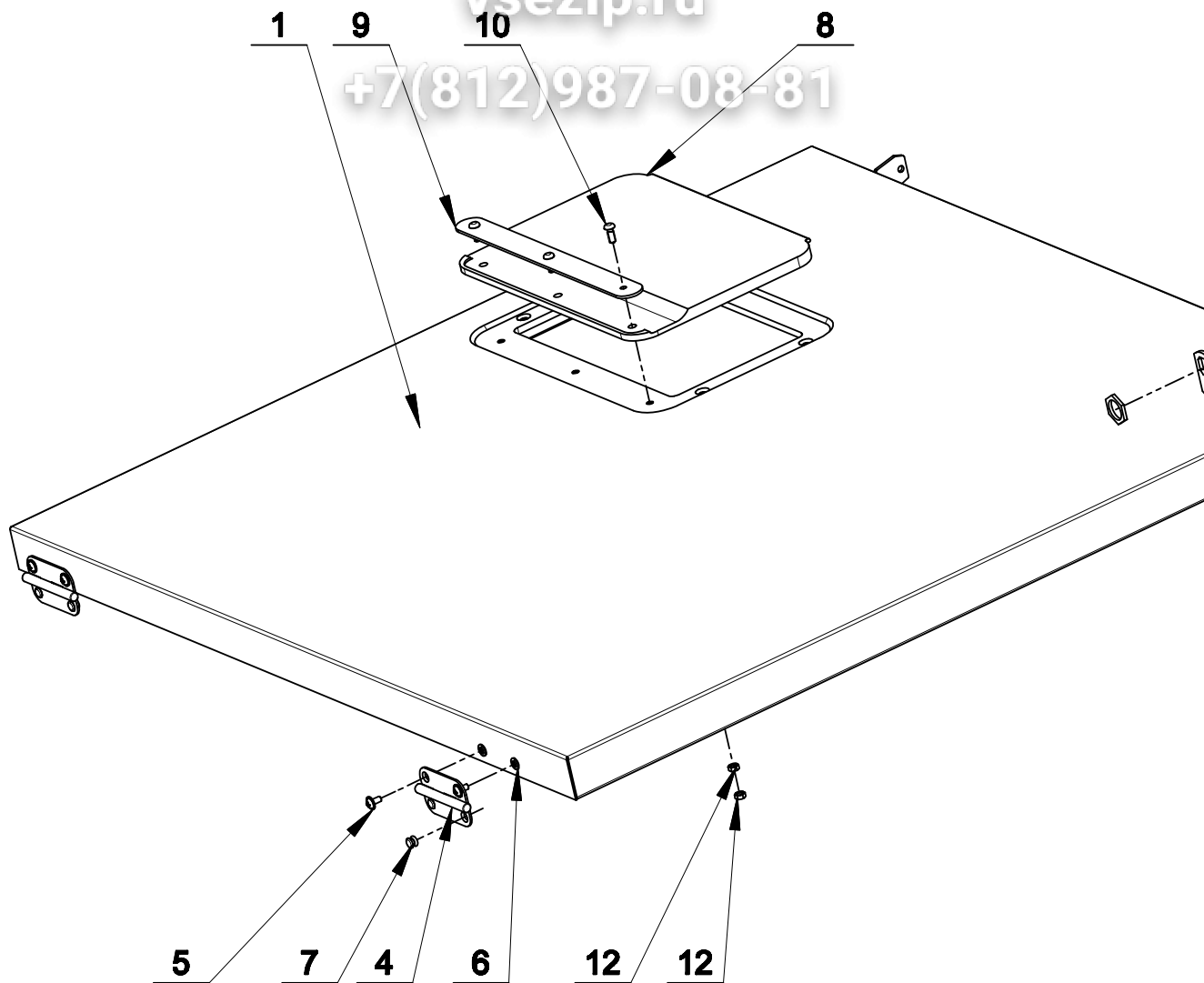


|    |              |                                            |  |  |
|----|--------------|--------------------------------------------|--|--|
| 1  | 537790       | Control panel                              |  |  |
| 2  | 527276       | Keyboard                                   |  |  |
| 3  | 526004       | Control board Easy Control, version MC5 EC |  |  |
| 4  | 526001       | Memory                                     |  |  |
| 5  | 102127       | Spacer M3x12x7                             |  |  |
| 6  | 311679824003 | Washer M3                                  |  |  |
| 7  | 101041       | Knurled thumb screw with collar M3x30      |  |  |
| 8  | PRI543000004 | Plastic cover                              |  |  |
| 9  | 510846       | Adhesive tape reversible                   |  |  |
| 10 | -            | Not on your model                          |  |  |
| 12 | -            | Not on your model                          |  |  |
| 13 | -            | Not on your model                          |  |  |
| 14 | -            | Not on your model                          |  |  |
| 15 | -            | Not on your model                          |  |  |
| 16 | -            | Not on your model                          |  |  |
| 17 | -            | Not on your model                          |  |  |
| 18 | -            | Not on your model                          |  |  |
| 19 | -            | Not on your model                          |  |  |
| 20 | -            | Not on your model                          |  |  |
| 22 | -            | Not on your model                          |  |  |
| 23 | -            | Not on your model                          |  |  |
| 24 | -            | Not on your model                          |  |  |
| 25 | -            | Not on your model                          |  |  |
| 26 | -            | Not on your model                          |  |  |
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# Зип Общий TOP COVER

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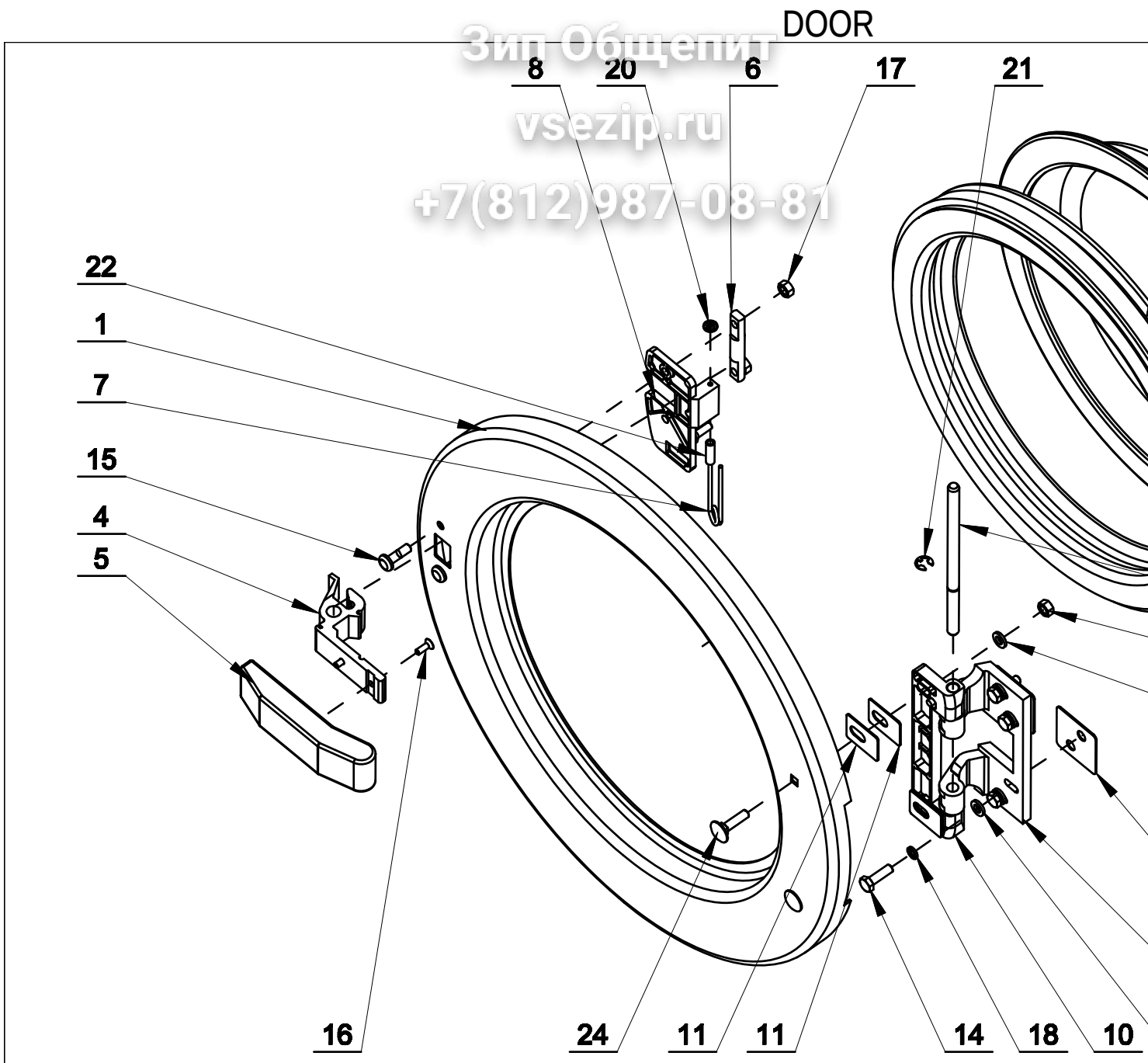
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|----|--------------|--------------------------|--|--|
| 1  | 517977       | Top cover                |  |  |
| 2  | PRI610000007 | Short lock               |  |  |
| 3  | PRI522000012 | Washer 21x27x1           |  |  |
| 4  | 516832       | Hinge                    |  |  |
| 5  | 521957       | Bolt M4x12               |  |  |
| 6  | 313251002104 | Riveting nut M4          |  |  |
| 7  | 313250004063 | Rivet 4x6,3              |  |  |
| 8  | PRI505038027 | Rubber cover soap hopper |  |  |
| 9  | F01121000214 | Lath                     |  |  |
| 10 | PRI211000033 | Bolt M4x12               |  |  |
| 12 | 310934240004 | Nut M4                   |  |  |
| 13 | PRI610003923 | Doorlock key             |  |  |
| 14 | PRI610002007 | Hook lock short          |  |  |
|    |              |                          |  |  |
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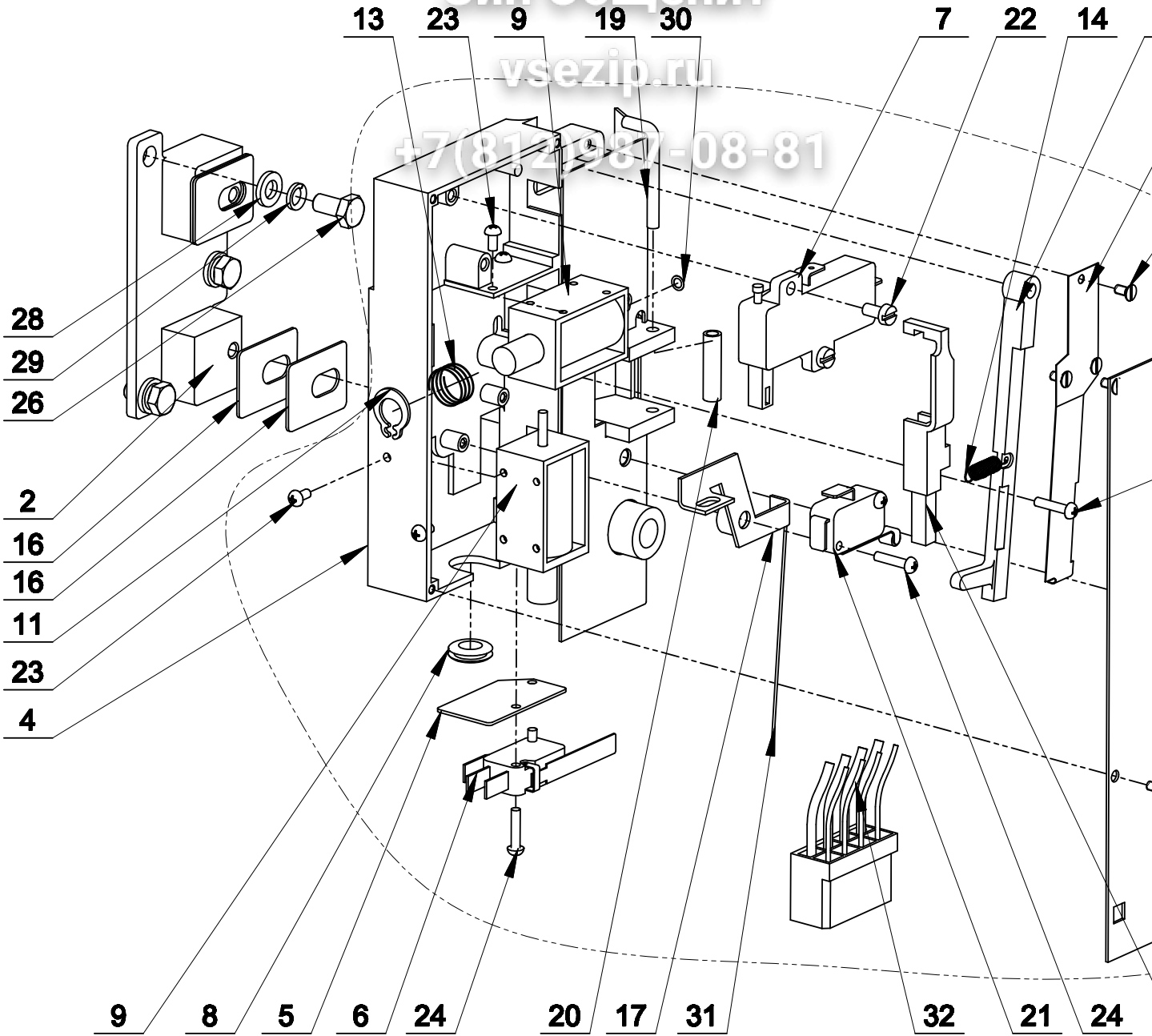


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|----|--------------|--------------------------------------------------------|--|--|
| 1  | 100415       | Round door                                             |  |  |
| 2  | PRI503000001 | Door glass                                             |  |  |
| 3  | PRI503000004 | Door glass rubber                                      |  |  |
| 4  | 100219       | Handle lever                                           |  |  |
| 5  | 509869       | Handle                                                 |  |  |
| 6  | PRI610000089 | Handle shaft                                           |  |  |
| 7  | PRI611000045 | Handle spring                                          |  |  |
| 8  | PRI610000082 | Handle holder                                          |  |  |
| 9  | PRI609000106 | Hinge shaft                                            |  |  |
| 10 | PRI610010126 | Loose part hinge                                       |  |  |
| 11 | PRI610001122 | Fixed side shim                                        |  |  |
| 12 | PRI610000122 | Fixed part hinge                                       |  |  |
| 13 | PRI610011026 | Loose side shim                                        |  |  |
| 14 | 309933240620 | Bolt M6x20                                             |  |  |
| 15 | PRI212000032 | Bolt M6x20                                             |  |  |
| 16 | 100305       | Bolt M4x12 (round door)                                |  |  |
| 17 | 310934240006 | Nut M6                                                 |  |  |
| 18 | 311127240006 | Washer M6                                              |  |  |
| 19 | 311125240006 | Washer M6                                              |  |  |
| 20 | PRI247010013 | Securing washer                                        |  |  |
| 21 | PRI242000006 | Retaining ring 6                                       |  |  |
| 22 | 319300006001 | Hadička 6x1                                            |  |  |
| 24 | 516877       | Bolt M6x25                                             |  |  |
| -  | 245704003021 | Glue for sticking the bolts - pos. 15, 24, (not shown) |  |  |
| -  | PRI704000022 | Glue for sticking the bolt - pos. 14, (not shown)      |  |  |
|    |              |                                                        |  |  |
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# DOOR LOCK

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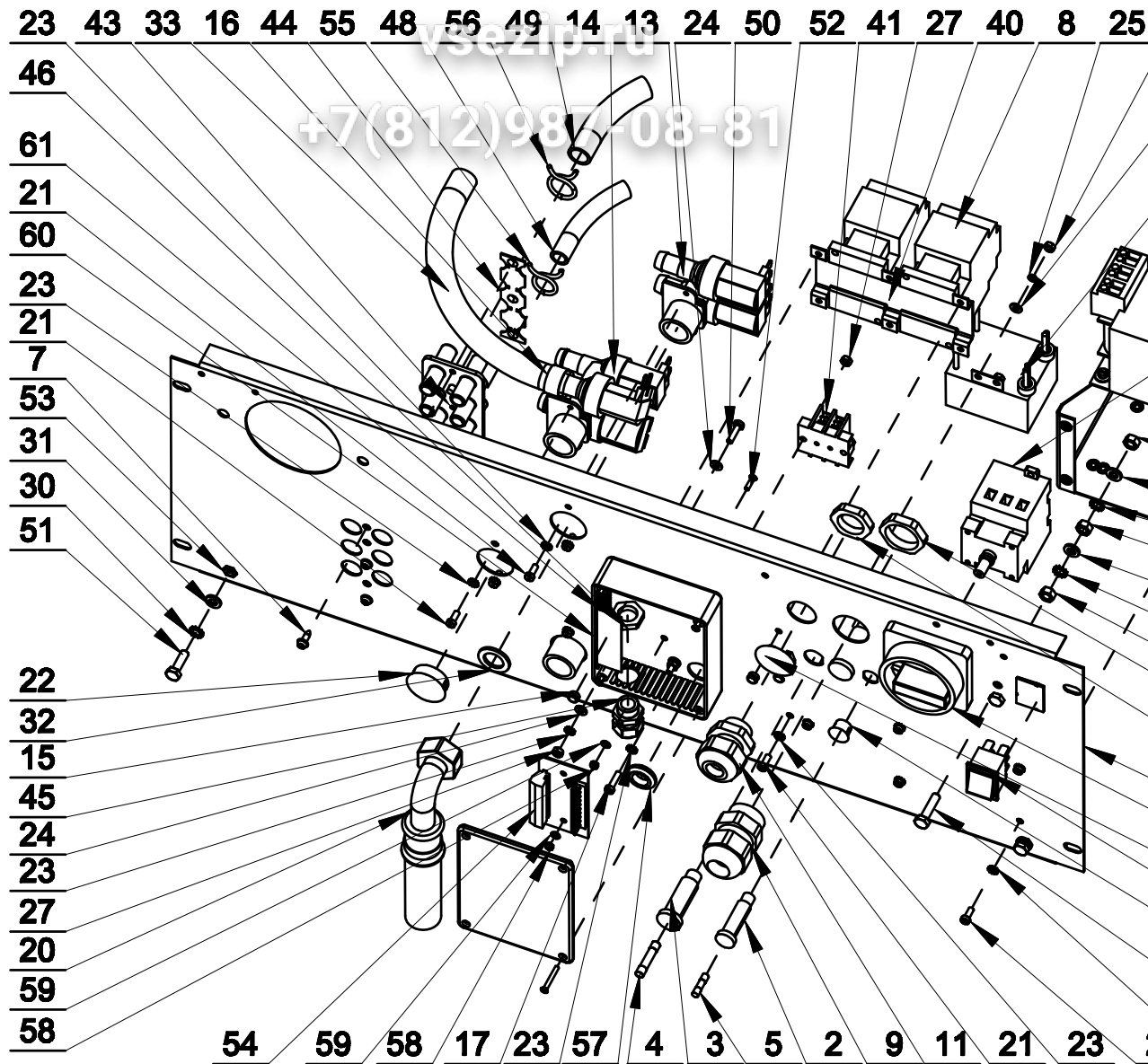


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|    |              |                                                   |  |  |
|----|--------------|---------------------------------------------------|--|--|
| 1  | PRI610060077 | Door lock complete                                |  |  |
| 2  | PRI610000086 | Lock intermediate part                            |  |  |
| 4  | PRI610000132 | Door lock                                         |  |  |
| 5  | 101154       | Isolation washer                                  |  |  |
| 6  | PRI610011077 | Microswitch                                       |  |  |
| 7  | PRI346000003 | Bimetal                                           |  |  |
| 8  | 273121008002 | Rubber protection                                 |  |  |
| 9  | PRI610012077 | Coil                                              |  |  |
| 10 | PRI611000047 | Leaf spring                                       |  |  |
| 11 | PRI242000013 | Retaining ring                                    |  |  |
| 12 | PRI610000087 | Small lock hook                                   |  |  |
| 13 | PRI611000050 | Spring coil                                       |  |  |
| 14 | PRI611000048 | Spring                                            |  |  |
| 15 | PRI610000134 | Locking handle part                               |  |  |
| 16 | PRI610001122 | Fixed side shim                                   |  |  |
| 17 | PRI610000135 | Emergency opening lever                           |  |  |
| 18 | M07124000114 | Protection plate, St. St.                         |  |  |
| 19 | PRI610000090 | Lock spindle                                      |  |  |
| 20 | PRI610000091 | Lock tube                                         |  |  |
| 21 | PRI610032077 | Microswitch                                       |  |  |
| 22 | 309084000408 | Bolt M4x8                                         |  |  |
| 23 | 309798500306 | Bolt M3x6                                         |  |  |
| 24 | 309798500314 | Bolt M3x14                                        |  |  |
| 25 | 309798524525 | Bolt M5x25                                        |  |  |
| 26 | 309933240612 | Bolt M6x12                                        |  |  |
| 27 | 309963240306 | Bolt M3x6                                         |  |  |
| 28 | 311125240006 | Washer M6                                         |  |  |
| 29 | 311127240006 | Washer M6                                         |  |  |
| 30 | PRI230000007 | Washer 5,1x3,3x0,1                                |  |  |
| 31 | PRI723000004 | Emergency opening cord                            |  |  |
| 32 | RM4710001428 | Doorlock wiring                                   |  |  |
| -  | 245704003021 | Glue for sticking the bolt, (not shown)           |  |  |
| -  | PRI704000050 | Glue, (not shown)                                 |  |  |
| -  | PRI704000022 | Glue for sticking the bolt - pos. 26, (not shown) |  |  |
|    |              |                                                   |  |  |
|    |              |                                                   |  |  |
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# REAR PANEL



|    |              |                                                              |                                                         |                                              |
|----|--------------|--------------------------------------------------------------|---------------------------------------------------------|----------------------------------------------|
| 1  | 520739       | Rear panel                                                   | Panneau arrière                                         | Heckpaneel                                   |
| 1  | 527180       | Rear panel, stainless steel                                  | Panneau arrière inox                                    | Heckpaneel NiRo- Stahl                       |
| 2  | PRI401001020 | Fuse holder                                                  | Porte fusible                                           | Sicherungshalter                             |
| 3  | PRI401003020 | Fuse holder                                                  | Porte fusible                                           | Sicherungshalter                             |
| 4  | 358251632263 | Fuse 6,3A                                                    | Fusible 6,3A                                            | Sicherung 6,3A                               |
| 4  | 358251632240 | Fuse 4A                                                      | Fusible 4A                                              | Sicherung 4A                                 |
| 5  | 345805005020 | Fuse 0,5A                                                    | Fusible 0,5A                                            | Sicherung 0,5A                               |
| 7  | 510856       | Screw M4x13                                                  | Croû à vis M4x13                                        | Holzschraube M4x13                           |
| 8  | 514038       | Contactor LC1-D09M7                                          | Contacteur LC1 - D09 M7                                 | Schütz LC1 - D09 M7                          |
| 8  | 514042       | Contactor LC1-D18M7                                          | Contacteur LC1 - D18 M7                                 | Schütz LC1 - D18 M7                          |
| 8  | PRI345002019 | Contactor LC1-D32M7                                          | Contacteur LC1 - D32 M7                                 | Schütz LC1 - D32 M7                          |
| 9  | PRI350000057 | Cable bushing PG21                                           | Manchon pour câbles électriques PG21                    | Kabeldurchführung PG21                       |
| 10 | PRI350001057 | Cable bushing nut PG21                                       | Écrou du manchon pour câbles électriques PG21           | Mutter Kabeldurchführung PG21                |
| 11 | PRI350000056 | Cable bushing PG16                                           | Manchon pour câbles électriques PG16                    | Kabeldurchführung PG16                       |
| 12 | PRI350001056 | Cable bushing nut PG16                                       | Écrou du manchon pour câbles électriques PG16           | Mutter Kabeldurchführung PG16                |
| 13 | PRI340020035 | Two way valve                                                | Vanne à 2 voies                                         | 2-Weg-Ventil                                 |
| 14 | PRI340030038 | Three way valve                                              | Vanne à 3 voies                                         | 3-Weg-Ventil                                 |
| 15 | 313250004063 | Rivet 4x6,3                                                  | Vis 4x6,3                                               | Schraube 4x6,3                               |
| 16 | PRI240000002 | Hose clamp                                                   | Collier                                                 | Schlauchschele                               |
| 17 | 309084000416 | Bolt M4x16                                                   | Vis M4x16                                               | Schraube M4x16                               |
| 18 | 347700006175 | Main switch knob                                             | Organe de commande                                      | Steuerelement                                |
| 19 | PRI404000097 | Main switch 20A                                              | Interrupteur général 20A                                | Hauptschalter 20A                            |
| 19 | 506407       | Fourth pole of main switch 20A                               | Interrupteur général, chauffage: 20A                    | 4. Pol Hauptschalter, 20A                    |
| 19 | PRI404000098 | Main switch 32A                                              | Interrupteur général 32A                                | Hauptschalter 32A                            |
| 19 | PRI404001098 | Fourth pole of main switch 32A                               | Interrupteur général, chauffage: 32A                    | 4. Pol Hauptschalter, 32A                    |
| 19 | PRI404000099 | Main switch 63A                                              | Interrupteur général 63A                                | Hauptschalter 63A                            |
| 19 | PRI404001099 | Fourth pole of main switch 63A                               | Interrupteur général, chauffage: 63A                    | 4. Pol Hauptschalter, 63A                    |
| 20 | PRI505000054 | Filling hose                                                 | Tuyau d'alimentation                                    | Einlaßschlauch                               |
| 20 | 101621       | Filling hose, valid for water approval                       | Tuyau d'alimentation, valable pour l'approbat. de l'eau | Einlaßschlauch, Gültig für Wassergenehmigung |
| 21 | 309084000410 | Bolt M4x10                                                   | Vis M4x10                                               | Schraube M4x10                               |
| 22 | PRI505000064 | Plug                                                         | Bouchon                                                 | Stopfbuchse                                  |
| 23 | 311679800004 | Lock washer external teeth M4                                | Rondelle à crans multiples M4                           | Unterlegscheibe M4                           |
| 24 | 311125000004 | Washer M4                                                    | Rondelle M4                                             | Unterlegscheibe M4                           |
| 25 | 311127000004 | Washer M4                                                    | Rondelle M4                                             | Unterlegscheibe M4                           |
| 26 | 311902100004 | Washer M4                                                    | Rondelle M4                                             | Unterlegscheibe M4                           |
| 27 | 310934000004 | Nut M4                                                       | Écrou M4                                                | Mutter M4                                    |
| 28 | 309933100625 | Bolt M6x25                                                   | Vis M6x25                                               | Schraube M6x25                               |
| 29 | 310934100006 | Nut M6                                                       | Écrou M6                                                | Mutter M6                                    |
| 30 | 311679824006 | Lock washer external teeth M6                                | Rondelle à crans multiples du bord interne M6           | Fächerscheibe M6                             |
| 31 | 311125240006 | Washer M6                                                    | Rondelle M6                                             | Unterlegscheibe M6                           |
| 32 | PRI520001009 | Rubber ring                                                  | Joint                                                   | Dichtung                                     |
| 33 | PRI540000014 | Hose                                                         | Tuyau                                                   | Schlauch                                     |
| 33 | 101745       | Hose, applicable for water approval                          | Tuyau, valable pour l'approbat. de l'eau                | Schlauch, Gültig für Wassergenehmigung       |
| 34 | 514071       | Filter                                                       | Filtre                                                  | Filter                                       |
| 35 | 100171       | Transformer 115/230V                                         | Transformateur 115/230V                                 | Transformator 115/230V                       |
| 35 | 100216       | Transformer 115/230/400/440V                                 | Transformateur 115/230/400/440V                         | Transformator 115/230/400/440V               |
| 36 | 520693       | Transformer holder complete for transformer 115/230V         | Support de transformateur plein pour le transformateur  | Halter Trafo komplett 115/230V               |
| 36 | 521800       | Transformer holder complete for transformer 115/230/400/440V | Support de transformateur plein pour le transformateur  | Halter Trafo komplett 115/230/400/440V       |
| 38 | PRI505003064 | Plug                                                         | Bouchon                                                 | Stopfbuchse                                  |
| 39 | 100388       | Programming switch                                           | Coupleur de programmation                               | Umschalter Programmieren                     |
| 40 | 522041       | Contactor holder double                                      | Support du rupteur - double                             | Schützhalter, -doppel                        |
| 40 | 522015       | Contactor holder                                             | Support du rupteur                                      | Schützhalter                                 |

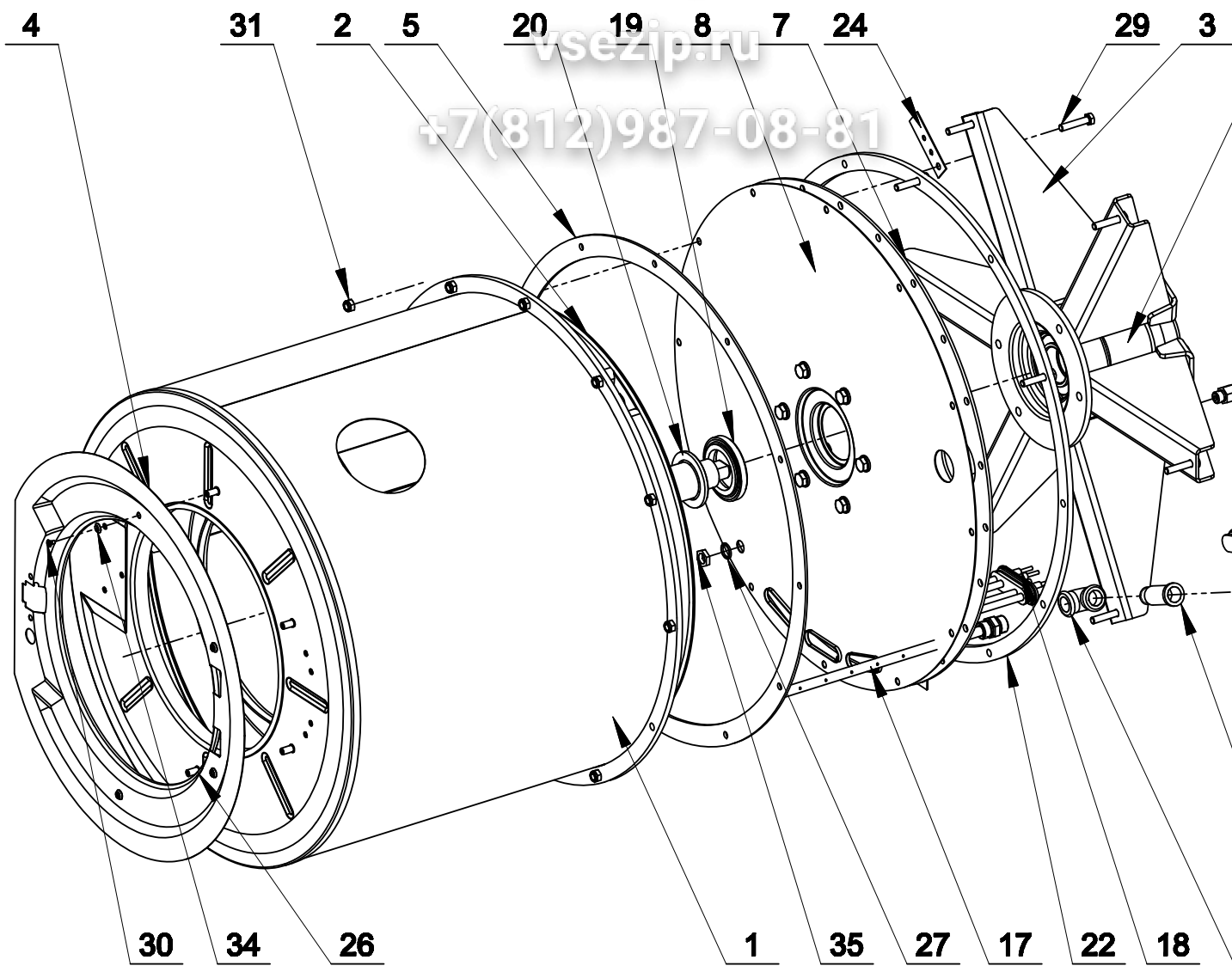
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|----|--------------|-----------------------------------------------|----------------------------------------------------------|---------------------------------------------|
| 41 | PRI350020007 | Terminal board heating                        | Réglette de bornes                                       | Klemmleiste                                 |
| 42 | 345900032132 | Plug                                          | Bouchon                                                  | Stopfbuchse                                 |
| 43 | 522090       | Wall connection 6 hoses                       | Raccordement pour 6 lessives liquides                    | Anschluss von 6 flüssigen Waschmitteln      |
| 44 | 526128       | Plate with thread                             | Cale filetée                                             | Gewindelaste                                |
| 45 | 101406       | Cable bushing M16                             | Traversée de cable M16                                   | Kabeldurchführung M16                       |
| 46 | 101416       | Cable bushing nut M16                         | Ecrou de la traversée de cable M16                       | Mutter der Kabeldurchführung M16            |
| 48 | PRI540020005 | Hose d10/14                                   | Tuyau d10/14                                             | Schlauch d10/14                             |
| 49 | 522200       | Hose                                          | Tuyau                                                    | Schlauch                                    |
| 50 | 309933000416 | Bolt M4x16                                    | Vis M4x16                                                | Schraube M4x16                              |
| 51 | 309933000620 | Bolt M6x20                                    | Vis M6x20                                                | Schraube M6x20                              |
| 52 | 309963000312 | Bolt M3x12                                    | Vis M3x12                                                | Schraube M3x12                              |
| 53 | 313251000006 | Nut M6                                        | Ecrou M6                                                 | Mutter M6                                   |
| 54 | 524714       | Terminal board                                | Plaque à bornes                                          | Klemmleiste                                 |
| 55 | 526133       | Clip d15,5-16                                 | Attache d15,5-16                                         | Schelle d15,5-16                            |
| 56 | 526134       | Clip d18,5-19,5                               | Attache d18,5-19,5                                       | Schelle d18,5-19,5                          |
| 57 | 273121013002 | Cable bushing                                 | Traversée de cable                                       | Kabeldurchführung                           |
| 58 | 310934000003 | Nut M3                                        | Ecrou M3                                                 | Mutter M3                                   |
| 59 | 311125000003 | Washer 3                                      | Rondelle 3                                               | Unterlegscheibe 3                           |
| 60 | 534273       | Plastic box                                   | Boîtier en plastique                                     | Kunststoffkasten                            |
| 61 | 524740       | Electrical connection label                   |                                                          |                                             |
| -  | PRI340004030 | Inlet valve filter, (not shown)               |                                                          |                                             |
| -  | 520008       | Label 2,5A/250V, (not shown)                  | Ecusson 2,5A/250V, (n'est pas représentée)               | Schild 2,5A/250V, (nicht abgebildet)        |
| -  | 500129       | Label 6,3A/500V, (not shown)                  | Ecusson 6,3A/500V, (n'est pas représentée)               | Schild 6,3A/500V, (nicht abgebildet)        |
| -  | 500162       | Label 4A/500V, (not shown)                    | Ecusson 4A/500V, (n'est pas représentée)                 | Schild 4A/500V, (nicht abgebildet)          |
| -  | 527270       | Label „Hot water“, (not shown)                |                                                          |                                             |
| -  | 527271       | Label „Cold water soft“, (not shown)          |                                                          |                                             |
| -  | 527272       | Label „Cold water hard“, (not shown)          |                                                          |                                             |
| -  | 230200007514 | Label „Flash“, electrical device, (not shown) |                                                          |                                             |
| -  | PRI551010073 | Serial label, (not shown)                     | Étiquette de fabrication, (n'est pas représentée)        | Werkschild (nicht abgebildet)               |
| -  | 516715       | Transparent foil, (not shown)                 | Feuille transparente (n'est pas représentée)             | Folie, durchsichtig (nicht abgebildet)      |
| -  | PRI551000047 | Label „Exhaust“, (not shown)                  | Écusson "Attention souffle" (n'est pas représentée)      | Schild "Achtung, Abpuff" (nicht abgebildet) |
| -  | PRI551000001 | Earthing index plate 10, (not shown)          | Étiquette de mise à la terre 10, (n'est pas représentée) |                                             |
| -  | PRI551001001 | Label „L1, L2, L3“, (not shown)               | Écusson „L1, L2, L3“, (n'est pas représentée)            | Schild „L1, L2, L3“, (nicht abgebildet)     |
| -  | PRI551006001 | Label „PE“, (not shown)                       |                                                          |                                             |
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# Зип Общий TUB AND DRUM

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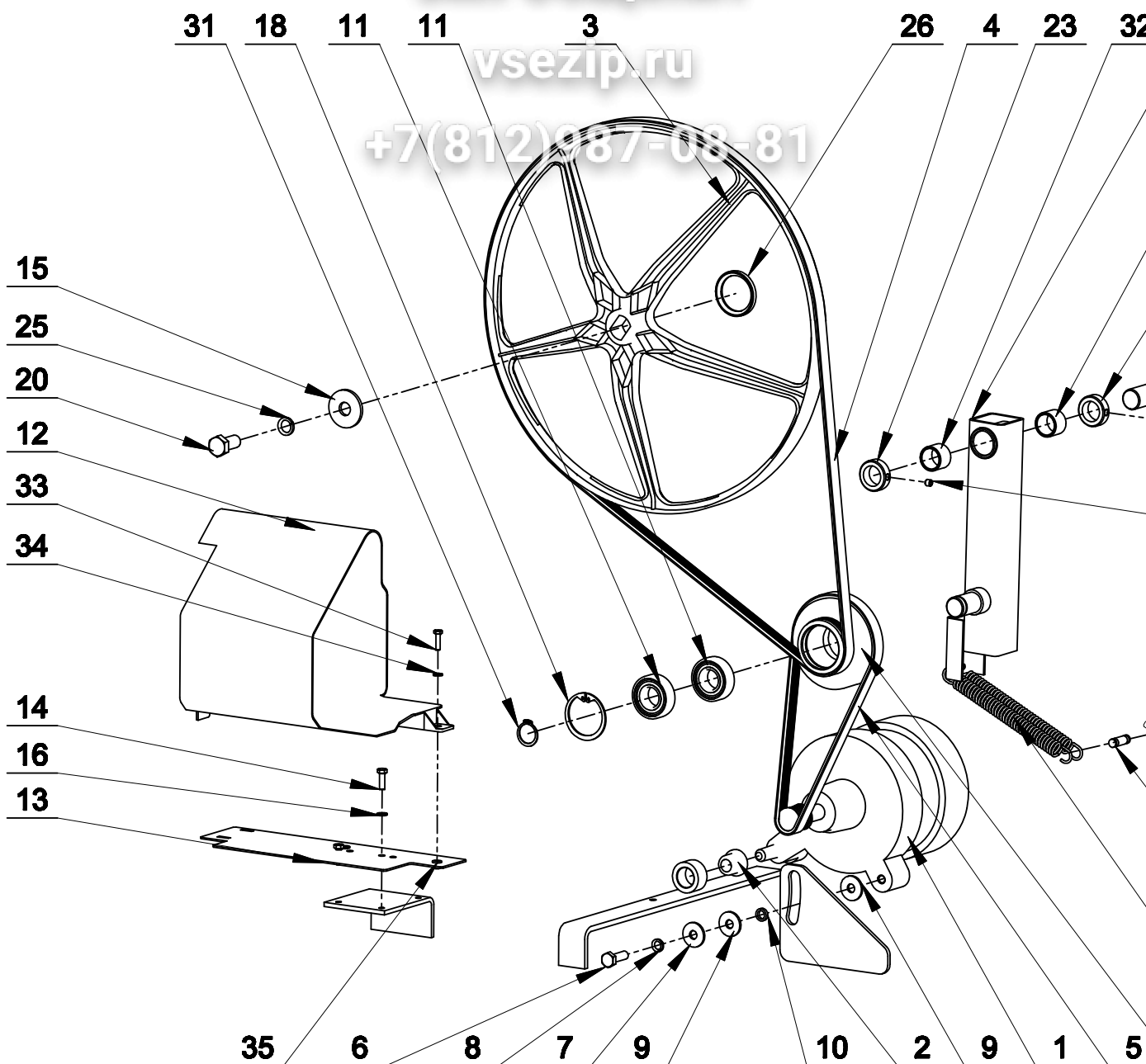


|    |              |                                                       |  |  |
|----|--------------|-------------------------------------------------------|--|--|
| 1  | R10103000011 | Tub (round door 10-12kg)                              |  |  |
| 2  | 515263       | Drum (10-12kg)                                        |  |  |
| 3  | PRI185015001 | Spoke (10-12kg)                                       |  |  |
| 4  | PRI163002016 | Ornamental plate (round door)                         |  |  |
| 5  | PRI505000001 | Rubber sealing                                        |  |  |
| 6  | 503839       | Temperature sensor                                    |  |  |
| 7  | 515259       | Iron plate base (10-12kg)                             |  |  |
| 8  | PRI155002107 | Plate base with holes (10-12kg)                       |  |  |
| 10 | R16105000011 | Bearing house complete (10-12kg)                      |  |  |
| 18 | 540131       | Heating element 4000W, l=350mm (10-12kg)              |  |  |
| 19 | PRI530020012 | Axial seal (10-12kg)                                  |  |  |
| 20 | PRI530020013 | Counter ring (10-12kg)                                |  |  |
| 21 | PRI614000047 | Thermostat sensor holder                              |  |  |
| 22 | R07100010513 | Ring                                                  |  |  |
| 24 | PRI240000026 | Motor wiring fixation plate                           |  |  |
| 26 | PRI505000058 | Protecting rubber                                     |  |  |
| 27 | PRI524000001 | Seal ring                                             |  |  |
| 28 | 309933000612 | Bolt M6x12                                            |  |  |
| 29 | 309933000840 | Bolt M8x40                                            |  |  |
| 30 | 309966240408 | Bolt M4x8                                             |  |  |
| 31 | 310985000008 | Nut M8                                                |  |  |
| 32 | 311125000006 | Washer M6                                             |  |  |
| 33 | 311679800006 | Lock washer external teeth M6                         |  |  |
| 34 | PRI247000003 | Finishing washer M5                                   |  |  |
| 35 | PRI614000048 | Sensor bushing nut                                    |  |  |
| -  | 245704003021 | Glue for sticking the screw lock, (not shown)         |  |  |
| -  | PRI704000056 | Coating Scotch-Clad 776, for pos. 19, 20, (not shown) |  |  |
|    |              |                                                       |  |  |
|    |              |                                                       |  |  |
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|    |              |                                                       |  |  |

Зип Общепит DRIVE

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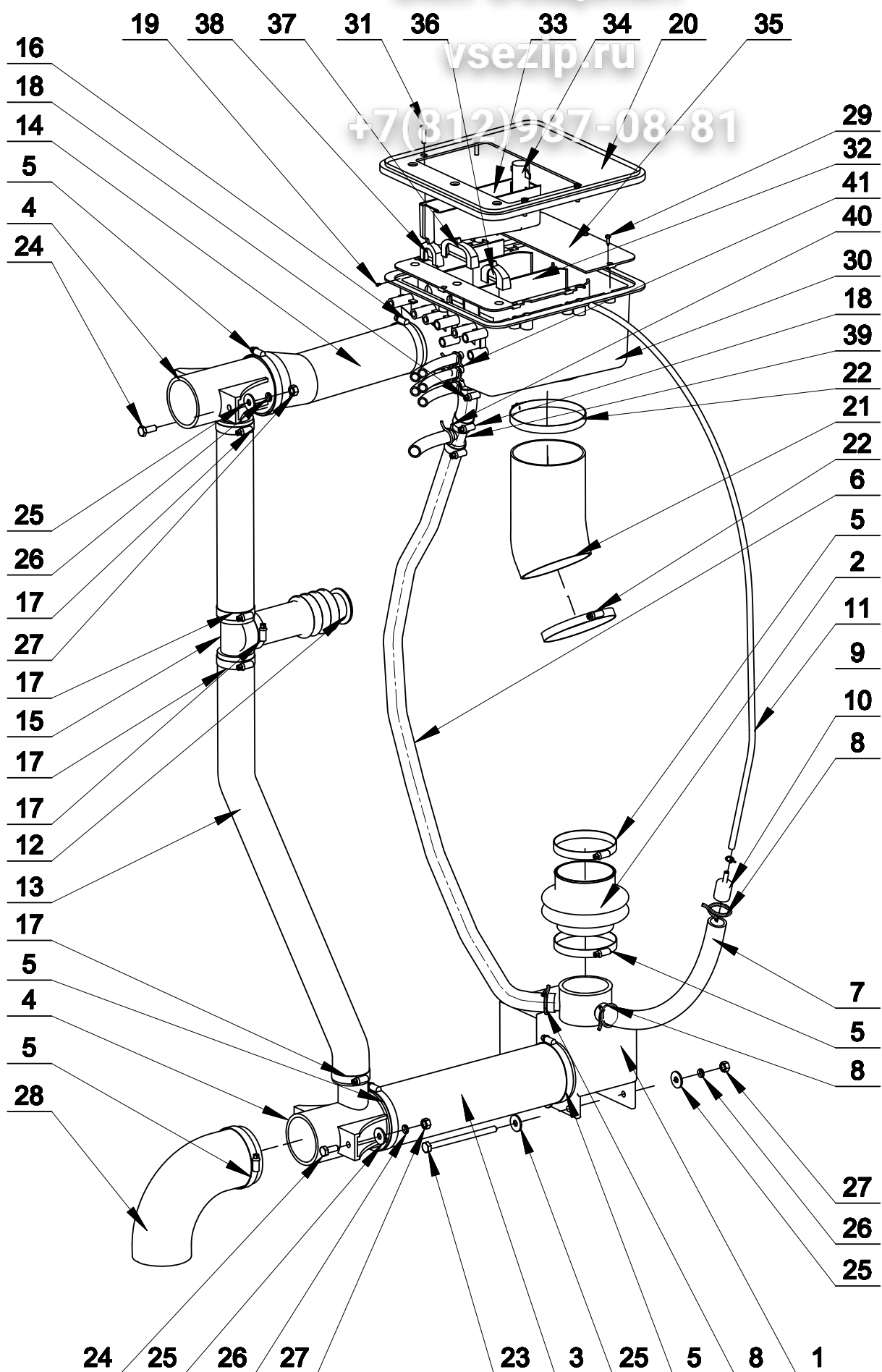
+7(812)987-08-81





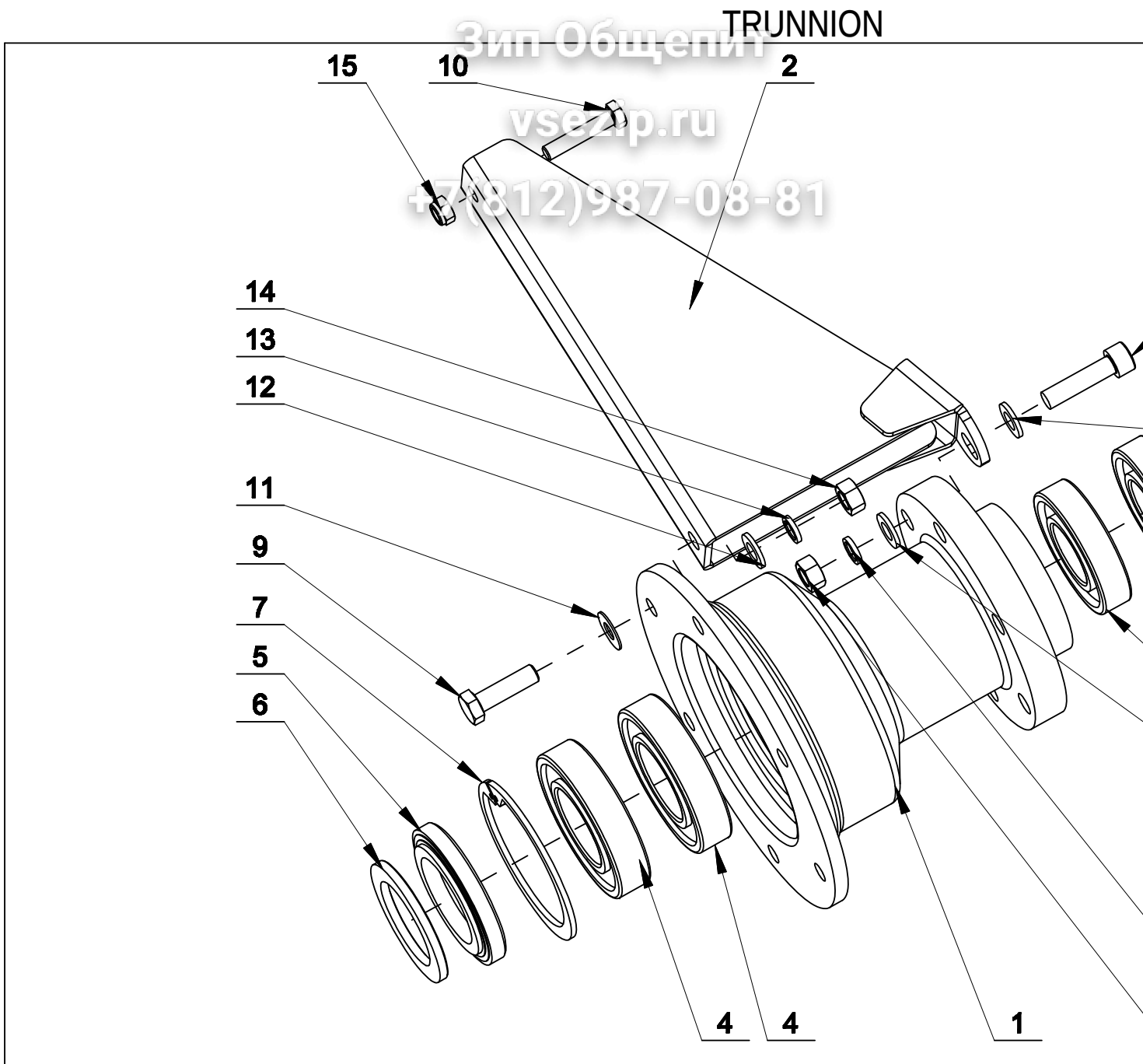
|    |              |                                         |  |  |
|----|--------------|-----------------------------------------|--|--|
| 1  | 102035       | Motor                                   |  |  |
| 2  | 500088       | Motor rubber suspension                 |  |  |
| 3  | 509819       | V-pulley                                |  |  |
| 4  | 515257       | Belt                                    |  |  |
| 5  | 515258       | Belt                                    |  |  |
| 6  | 309933003125 | Bolt 5/16" x 11/4"                      |  |  |
| 7  | 311902100008 | Washer M8                               |  |  |
| 8  | 311127000008 | Washer M8                               |  |  |
| 9  | 514077       | Plastic washer                          |  |  |
| 10 | 514078       | Plastic washer                          |  |  |
| 11 | 326000600402 | Bearing                                 |  |  |
| 12 | 102036       | Motor control                           |  |  |
| -  | 525903       | Communication cable, (not shown)        |  |  |
| 13 | 509826       | Support motor control                   |  |  |
| 14 | 309933000516 | Bolt M5x16                              |  |  |
| 15 | 311902100012 | Washer M12                              |  |  |
| 16 | 311125000005 | Washer M5                               |  |  |
| 18 | 307732031042 | Retaining ring 42                       |  |  |
| 19 | 515359       | Pulley                                  |  |  |
| 20 | 309933001225 | Bolt M12x25                             |  |  |
| 22 | 509981       | Beam complete                           |  |  |
| 23 | R16100010814 | Retaining ring                          |  |  |
| 24 | 309916000606 | Bolt M6x6                               |  |  |
| 25 | 311127000012 | Spring lock washer M12                  |  |  |
| 26 | 509980       | Pulley ring                             |  |  |
| 27 | PR1611010080 | Motor spring                            |  |  |
| 28 | 515275       | Pin                                     |  |  |
| 29 | 515292       | Bolt M8x50 with eye                     |  |  |
| 30 | 310934000008 | Nut M8                                  |  |  |
| 31 | 307732030020 | Retaining ring 20                       |  |  |
| 32 | 515240       | Insertion                               |  |  |
| 33 | 309933000416 | Bolt M4x16                              |  |  |
| 34 | 311125000004 | Washer M4                               |  |  |
| 35 | 313251002104 | Riveting nut M4                         |  |  |
| -  | 245704003021 | Glue for sticking the bolt, (not shown) |  |  |
| -  | 510889       | Anticorrosive agent, (not shown)        |  |  |
| -  | 508451       | Drive wiring, (not shown)               |  |  |
|    |              |                                         |  |  |
|    |              |                                         |  |  |
|    |              |                                         |  |  |

# SOAP HOPPER, DRAIN SYSTEM



520 788 B

|    |              |                                                              |  |  |
|----|--------------|--------------------------------------------------------------|--|--|
| 1  | PRI340055051 | Drain valve complete, (includes PRI340054051 + PRI340002051) |  |  |
| -  | PRI340054051 | Drain valve chamber                                          |  |  |
| -  | PRI340002051 | Drain valve motor with gearbox                               |  |  |
| 2  | 273124080161 | Tub-outlet valve hose                                        |  |  |
| 3  | PRI505000087 | Drain hose                                                   |  |  |
| 4  | PRI505000078 | T-part                                                       |  |  |
| 5  | PRI240000007 | Hose clamp                                                   |  |  |
| 6  | PRI503002049 | Liquid soap hose                                             |  |  |
| 7  | PRI503002049 | Air trap hose                                                |  |  |
| 8  | PRI241000006 | Hose clamp                                                   |  |  |
| 9  | PRI241000017 | Hose clamp                                                   |  |  |
| 10 | PRI503000027 | Air trap reduction                                           |  |  |
| 11 | PRI540001003 | Water level switch hose                                      |  |  |
| 12 | PRI505000088 | Air vent-backplate hose                                      |  |  |
| 13 | PRI505000090 | Overflow hose                                                |  |  |
| 14 | PRI505000089 | Air vent-soaphopper                                          |  |  |
| 15 | PRI505000077 | T-part                                                       |  |  |
| 16 | PRI240000021 | Hose clamp                                                   |  |  |
| 17 | PRI240000017 | Hose clamp                                                   |  |  |
| 18 | PRI240000003 | Hose clamp                                                   |  |  |
| 20 | PRI505039027 | Soaphopper sealing                                           |  |  |
| 21 | PRI540000031 | Rubber soap hopper - tub                                     |  |  |
| 22 | PRI240000005 | Hose clamp                                                   |  |  |
| 23 | 309931008120 | Bolt M8x120                                                  |  |  |
| 24 | 309933000820 | Bolt M8x20                                                   |  |  |
| 25 | 311902100008 | Washer 8                                                     |  |  |
| 26 | 311127000008 | Washer 8                                                     |  |  |
| 27 | 310934000008 | Nut M8                                                       |  |  |
| 28 | 519463       | Elbow                                                        |  |  |
| 29 | 309798124313 | Screw ST3,5x13                                               |  |  |
| 30 | PRI505040027 | External part powder part                                    |  |  |
| 31 | PRI212002020 | Bolt M5x16                                                   |  |  |
| 32 | PRI505041027 | Internal part powder part                                    |  |  |
| 33 | PRI505042027 | Small box softener                                           |  |  |
| 34 | PRI505043027 | Cylinder                                                     |  |  |
| 35 | PRI505044027 | Protect plate powder box                                     |  |  |
| 36 | PRI505045027 | Slide prewash                                                |  |  |
| 37 | PRI505046027 | Slide mainwash                                               |  |  |
| 38 | PRI505047027 | Slide softener                                               |  |  |
| 39 | 522119       | T-part 90°                                                   |  |  |
| 40 | 526134       | Hose clamp                                                   |  |  |
| 41 | PRI241000001 | Hose clamp                                                   |  |  |
|    |              |                                                              |  |  |
|    |              |                                                              |  |  |



|    |              |                                                                      |                                                                                              |                                                                         |
|----|--------------|----------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|
| 1  | R16105000113 | Bearing house                                                        | Moyeu                                                                                        | Nabe                                                                    |
| 2  | PRI185015001 | Spoke complete                                                       | Bras                                                                                         | Schulter                                                                |
| 3  | PRI608000002 | Bearing                                                              | Roulement                                                                                    | Lager                                                                   |
| 4  | PRI608000067 | Bearing                                                              | Roulement                                                                                    | Lager                                                                   |
| 5  | PRI530020012 | Axial seal                                                           | Bague axiale                                                                                 | Axialring                                                               |
| 6  | PRI530020013 | Counter ring                                                         | Bague axiale                                                                                 | Wellenring                                                              |
| 7  | PRI242000009 | Retaining ring                                                       | Bague de blocage                                                                             | Sicherheitsring                                                         |
| 8  | 309912001040 | Bolt M10x40                                                          | Boulon M10x40                                                                                | Schraube M10x40                                                         |
| 9  | 309933241035 | Bolt M10x35                                                          | Boulon M10x35                                                                                | Schraube M10x35                                                         |
| 10 | 309933000840 | Bolt M8x40                                                           | Boulon M8x40                                                                                 | Schraube M8x40                                                          |
| 11 | PRI230000003 | Washer 22x10x1                                                       | Rondelle 22x10x1                                                                             | Unterlegscheibe 22x10x1                                                 |
| 12 | 311125000010 | Washer M10                                                           | Rondelle 10                                                                                  | Unterlegscheibe 10                                                      |
| 13 | 311127000010 | Washer M10                                                           | Rondelle 10                                                                                  | Unterlegscheibe 10                                                      |
| 14 | 310934000010 | Nut M10                                                              | Écrou M10                                                                                    | Mutter M10                                                              |
| 15 | 310985000008 | Nut M8                                                               | Écrou M8                                                                                     | Mutter M8                                                               |
| -  | R16105000011 | Bearing house complete (10kg / 25lb), (not shown)                    | Moyeu plein (10kg / 25lb), (non représenté sur la figure)                                    | Nabe komplett (10 kg / 25 lb), (nicht in der Abb. dargestellt)          |
| -  | 245704000603 | Bearing Loctite 603 for sticking the bearing - pos. 3, 4 (not shown) | Colle Loctite 603 pour le collage des roulements - pos. 3, 4, (non représenté sur la figure) | Kleber Loctite 603 für Kleben des Lagers - Pos. 3, 4 (Abb. dargestellt) |
|    |              |                                                                      |                                                                                              |                                                                         |
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